

D

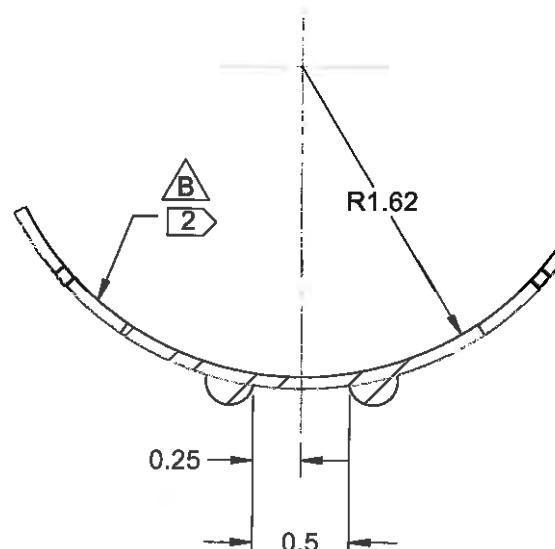
D

C

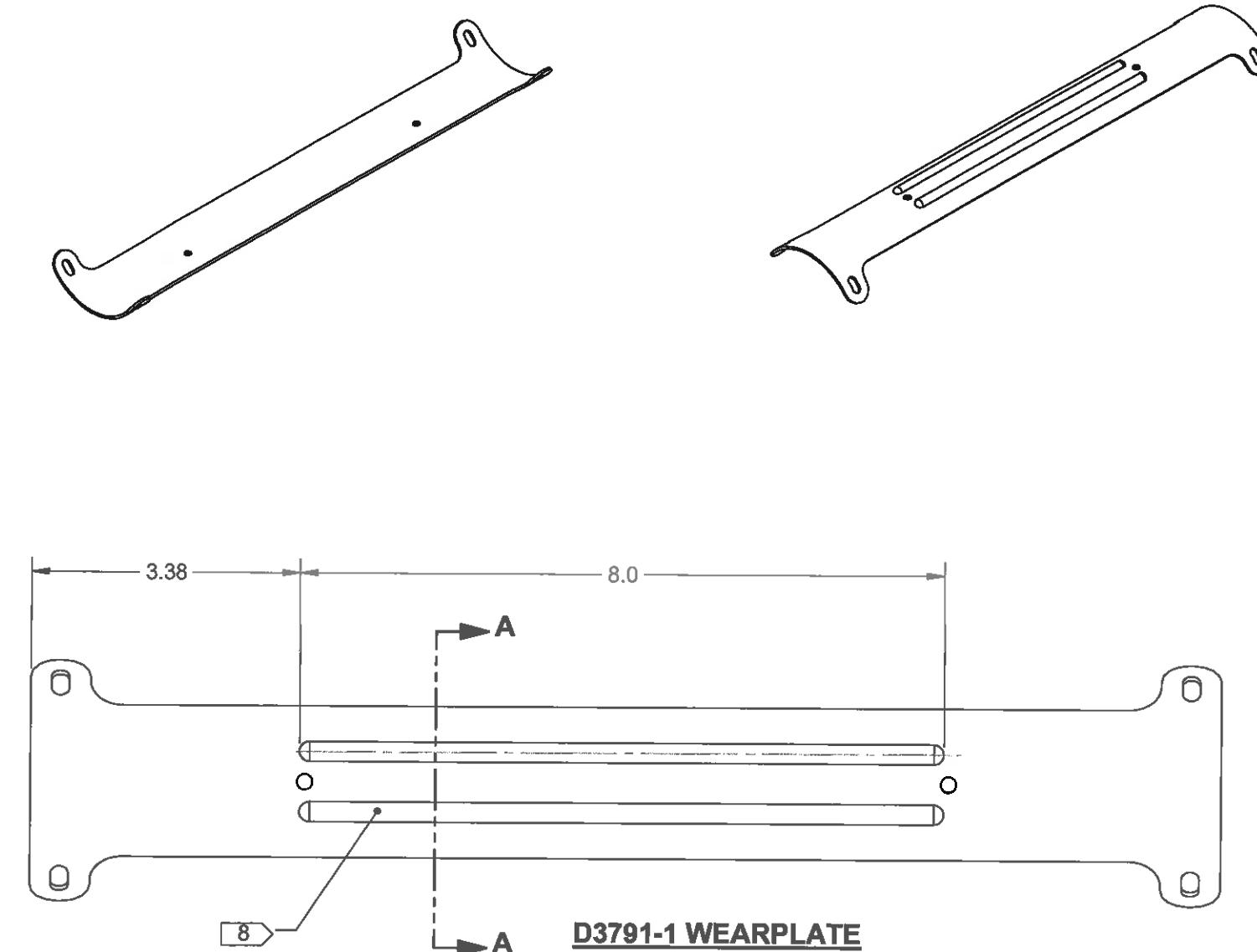
C

B

B



SECTION A-A
SCALE 2X



A



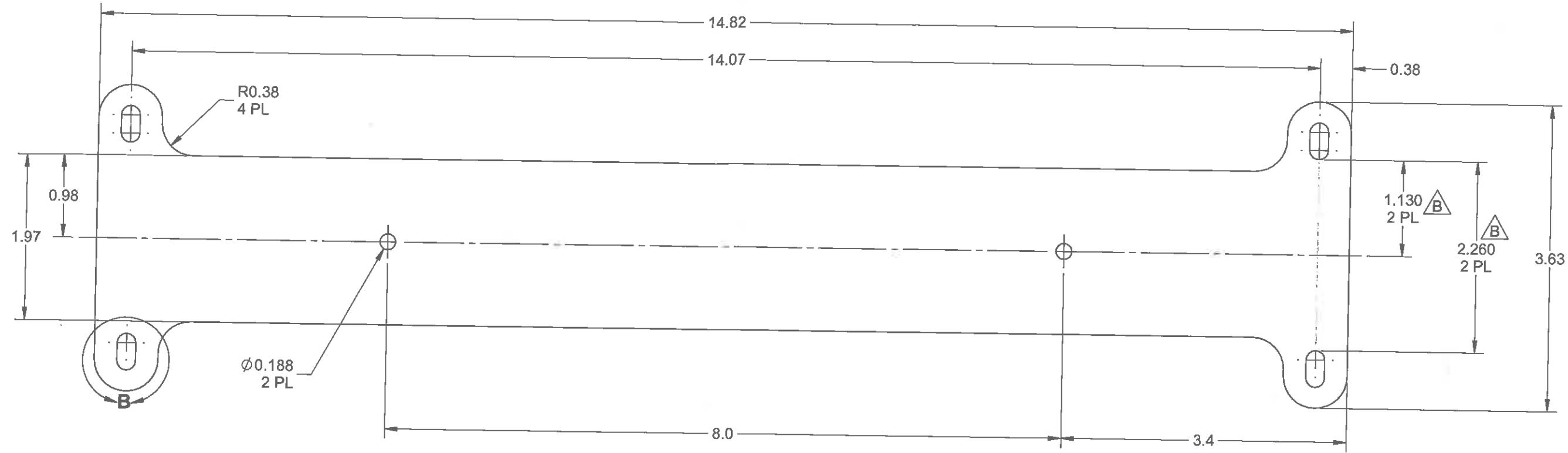
- NOTES:
- 1) MATERIAL: MAKE FROM D3791-1F
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING PER DART QSI 005 4.9
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
 - 7) WEIGHT: 0.68 lbs
 - 8) APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR
APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

RELEASED

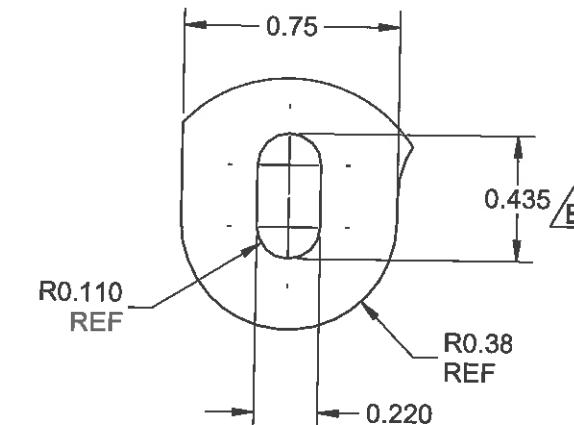
2018 OCT 19
ECN 18-036 9P

APPROVED

| | | | | | | | | | |
|---|---|---------------------------------|--|--------------|----------|--|--|--|--|
| B | REDRAWN IN SOLIDWORKS TO CURRENT STANDARDS. UPDATE WELDING NOTE FOR AUTOMATED WELDING PROCESS, REMOVED POWDER COAT, ADDED TEXTURED COATING, MOVED SLOTS INWARD AND EXTENDED OUTWARD FOR INSTALLATION WITHOUT GASKETS, 2.260 WAS 2.415, 1.130 WAS 1.208, 0.435 WAS 0.380. | | | ZF | 15.10.19 | | | | |
| A | NEW ISSUE | | | PH | 08.05.13 | | | | |
| REV. | DESCRIPTION | | | BY | DATE | | | | |
| DESIGN | PH | DART AEROSPACE USA, INC. | | EUGENE, OR | | | | | |
| DRAWN | ZF | | | DRAWING NO. | | | | | |
| CHECKED | MW | | | D3791 | | | | | |
| MFG. APPR. | DD | | | REV. B | | | | | |
| APPROVED | NO | | | SHEET 1 OF 2 | | | | | |
| DE APPR. | DS-# | | | TITLE | | | | | |
| DATE | 15.10.19 | WEARPLATE | | SCALE | | | | | |
| NTS | | | | | | | | | |
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D3791-1F WEARPLATE



DETAIL B
SCALE 2X, 4 PL
(SLOT DETAIL)

RELEASED

2018 OCT 19

APPROVED

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL 16 GAUGE 0.063 THICK
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC. MS304S16GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.57 lbs

| | | |
|--------------|----------|--|
| DESIGN DRAWN | PH ZF | DART AEROSPACE USA, INC. EUGENE, OR |
| CHECKED | MW | DRAWING NO. |
| MFG. APPR. | DD | D3791 |
| APPROVED | NO | REV. B |
| DE APPR. | DS | SHEET 2 OF 2 |
| DATE | 15.10.19 | SCALE NTS |
| | | WEARPLATE |

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